

# Heavy Duty Shock Absorbers

HDN, HDA Series

## Overview

ITT Enidine Heavy Duty Series large-bore hydraulic shock absorbers protect equipment from large impacts in applications such as automated storage and retrieval systems, as well as overhead bridge and trolley cranes. They are available in a wide variety of stroke lengths and damping characteristics to increase equipment life and meet stringent deceleration requirements.

### HDN Series

Custom-orificed design accommodates specified damping requirements. Computer generated output performance simulation is used to optimize the orifice configuration. Available in standard bore dimensions of up to 100mm and strokes over 1 524mm.

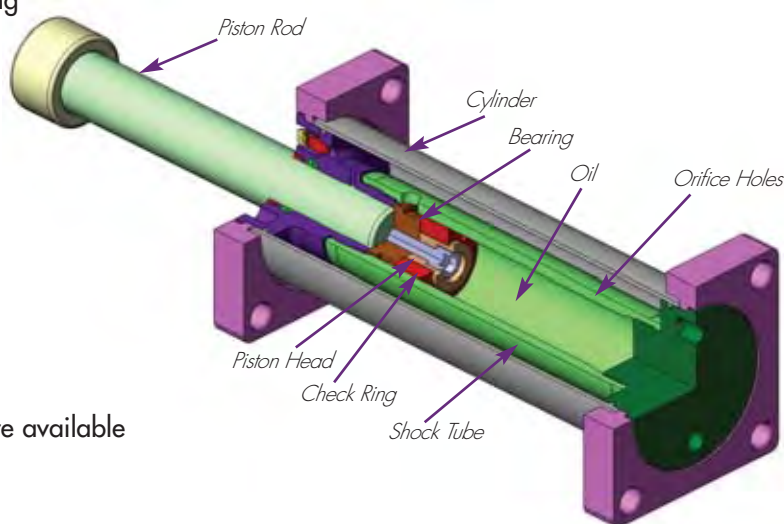
### HDA Series

Adjustable units enable the user to modify shock absorber resistance to accommodate load velocity variations, with strokes up to 305mm. Standard adjustable configurations available.



## Features and Benefits HDN, HDA

- Designed with environmentally friendly materials and fluids.
- Compact design smoothly and safely decelerates large energy capacity loads up to 330 000 Nm.
- Internal charged air/oil accumulator replaces mechanical return springs, providing shorter overall length and reduced weight.  
**Optional** Bladder Accumulator (BA) for higher cycle rates also available.
- Engineered to meet OSHA, AISE, CMAA and other safety specifications such as DIN and FEM.
- Wide variety of optional configurations including bellows, clevis mounts and safety cables.
- Painted external components provide excellent corrosion protection.
- Epoxy painting and special rod materials are available for use in highly corrosive environments.
- All sizes are fully field repairable.
- Piston rod extension sensor systems available for re-use safety requirements.
- Incorporating optional fluids and seal packages can expand standard operating temperature range from -10°C to 60°C to -40°C to 100°C.



**ITT**

ENGINEERED FOR LIFE

www.enidine.eu

Email: info@enidine.eu

Tel.: +49 6063 9314 0

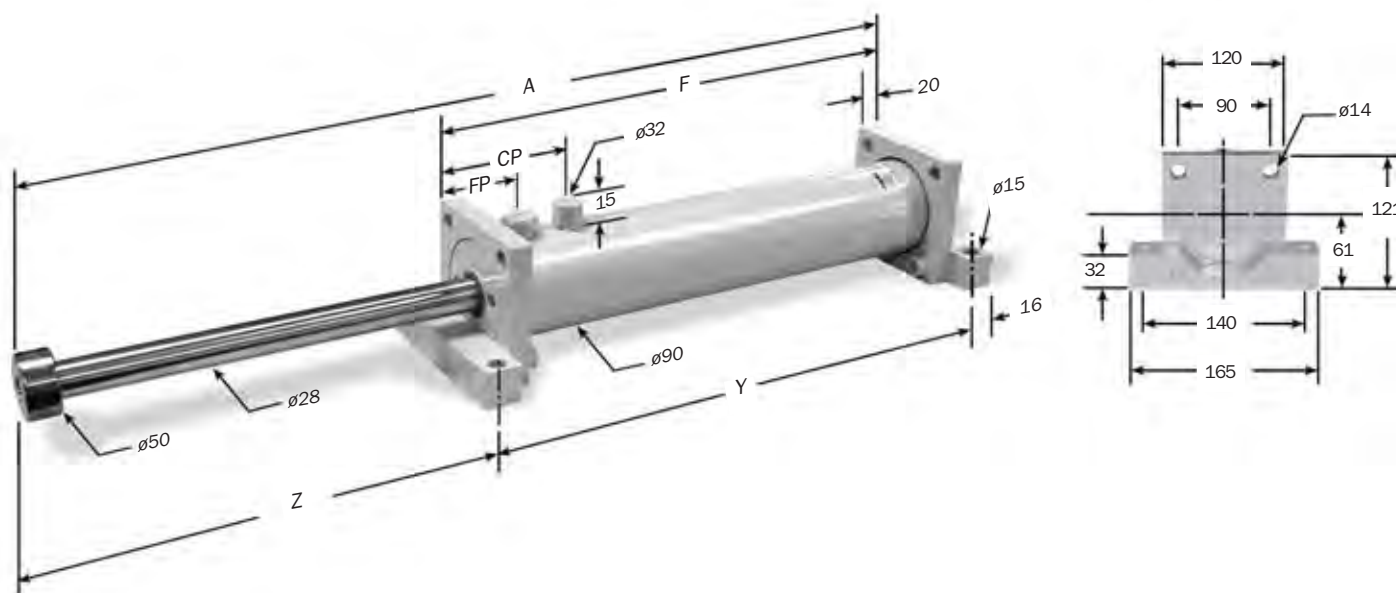
Fax: +49 6063 9314 44

## Heavy Duty Shock Absorbers

### HDN 1.5 Series

HDN 1.5 x 2 → HDN 1.5 x 32 Series

## Technical Data



Dimensions are in millimeters.

\*\* HDN w/o BA option contains only a single charge/fill port.

\* Denotes Shock Absorber Bladder Accumulator Option.

Note: For TF, FF and FR mounting, delete front foot and dimensions.

| Catalog No./<br>Model    | (S)<br>Stroke<br>mm | (E <sub>T</sub> )<br>Max.<br>Nm/cycle | (E <sub>T</sub> C)<br>Max.<br>Nm/hr | (F <sub>P</sub> )<br>Max.<br>Shock Force<br>N | Nominal<br>Return Force<br>BA*<br>N | Nominal<br>Return Force<br>w/o BA*<br>N | A<br>mm | F<br>mm | Y<br>mm | Z<br>mm | With BA         |                 | CP**<br>w/o<br>BA*<br>mm | Mass<br>Kg |
|--------------------------|---------------------|---------------------------------------|-------------------------------------|-----------------------------------------------|-------------------------------------|-----------------------------------------|---------|---------|---------|---------|-----------------|-----------------|--------------------------|------------|
|                          |                     |                                       |                                     |                                               |                                     |                                         |         |         |         |         | CP<br>BA*<br>mm | FP<br>BA*<br>mm |                          |            |
| H <sub>DN</sub> 1.5 x 2  | 50                  | 3 200                                 | 189 000                             | 70 060                                        | 220                                 | 320                                     | 310     | 208     | 240     | 86      | 139             | 86              | 41                       | 10         |
| H <sub>DN</sub> 1.5 x 4  | 100                 | 6 100                                 | 368 000                             | 70 060                                        | 220                                 | 410                                     | 410     | 258     | 290     | 136     | 139             | 86              | 41                       | 12         |
| H <sub>DN</sub> 1.5 x 6  | 150                 | 9 100                                 | 546 700                             | 70 060                                        | 220                                 | 450                                     | 510     | 308     | 340     | 186     | 139             | 86              | 41                       | 12         |
| H <sub>DN</sub> 1.5 x 8  | 200                 | 12 200                                | 732 500                             | 70 060                                        | 220                                 | 525                                     | 613     | 360     | 392     | 237     | 139             | 86              | 41                       | 13         |
| H <sub>DN</sub> 1.5 x 10 | 250                 | 15 200                                | 781 000                             | 70 060                                        | 220                                 | 600                                     | 715     | 411     | 443     | 288     | 139             | 86              | 41                       | 14         |
| H <sub>DN</sub> 1.5 x 12 | 300                 | 18 300                                | 877 900                             | 70 060                                        | 220                                 | 920                                     | 817     | 462     | 494     | 339     | 139             | 86              | 41                       | 16         |
| H <sub>DN</sub> 1.5 x 14 | 350                 | 20 900                                | 972 900                             | 70 060                                        | 220                                 | 1 120                                   | 918     | 512     | 544     | 390     | 139             | 86              | 41                       | 17         |
| H <sub>DN</sub> 1.5 x 16 | 400                 | 23 300                                | 1 069 800                           | 60 060                                        | 220                                 | 1 120                                   | 1 019   | 563     | 595     | 440     | 139             | 86              | 41                       | 18         |
| H <sub>DN</sub> 1.5 x 18 | 450                 | 25 300                                | 1 166 700                           | 47 820                                        | 220                                 | 1 120                                   | 1 121   | 614     | 646     | 491     | 139             | 86              | 41                       | 19         |
| H <sub>DN</sub> 1.5 x 20 | 500                 | 27 200                                | 1 263 600                           | 38 920                                        | 220                                 | 1 120                                   | 1 223   | 665     | 697     | 542     | 139             | 86              | 41                       | 20         |
| H <sub>DN</sub> 1.5 x 24 | 600                 | 30 500                                | 1 457 400                           | 27 800                                        | 220                                 | 1 120                                   | 1 427   | 767     | 799     | 644     | 139             | 86              | 41                       | 23         |
| H <sub>DN</sub> 1.5 x 28 | 713                 | 33 600                                | 1 649 300                           | 21 130                                        | 220                                 | 1 120                                   | 1 629   | 868     | 900     | 745     | 139             | 86              | 41                       | 20         |
| H <sub>DN</sub> 1.5 x 32 | 813                 | 36 500                                | 1 839 300                           | 16 460                                        | 220                                 | 1 120                                   | 1 830   | 968     | 1 000   | 846     | 139             | 86              | 41                       | 23         |

Notes: 1. HDN shock absorbers will function satisfactorily at 5% of their maximum rated energy per cycle. If less than these values, a smaller model should be specified.

1. ITT shock absorbers in function satisfactorily at 90% of their maximum rated energy per cycle. It is recommended that the customer consult ITT Enidine for safety-related overhead crane applications.

3. The energy data listed is for ideal linear impacts only. If side load conditions exist in the application, contact ITT Enidine for sizing assistance.

4. Rear flange mounting of 300 mm strokes and longer not recommended. Front and rear flange or foot mount configurations are recommended.

5. Maximum cycle rate is 60 cycles/hr. for HDN with BA (Bladder Accumulator) option and 30 cycles/hr. without BA option.

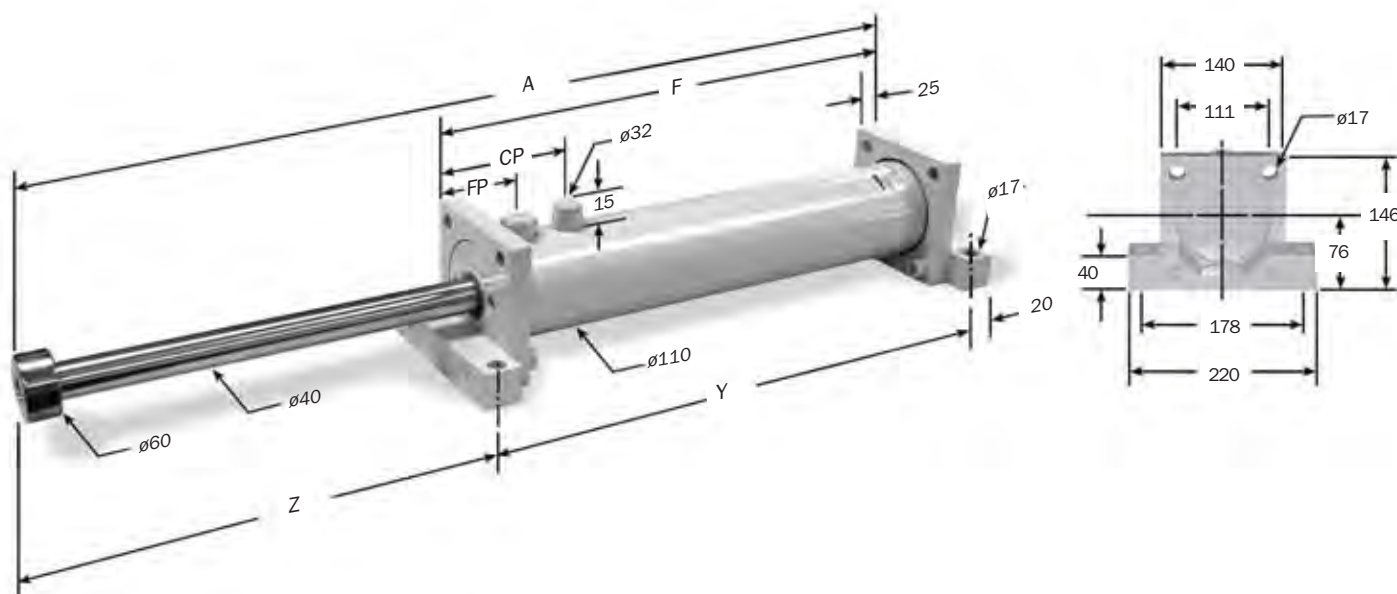
6. For impact velocities over 4.5 m/s, consult factory.

# Heavy Duty Series Shock Absorber

## HDN 2.0 Series

HDN 2.0 x 6 → HDN 2.0 x 56 Series

### Technical Data



\*\* HDN w/o BA option contains only a single charge/fill port.

\* Denotes Shock Absorber Bladder Accumulator Option.

Dimensions are in millimeters.

Note: For TF, FF and FR mounting, delete front foot and dimensions.

| Catalog No./Model | (S) Stroke mm | (E <sub>T</sub> ) Max. Nm/cycle | (E <sub>T</sub> C) Max. Nm/hr | (F <sub>P</sub> ) Max. Shock Force N | Nominal Return Force BA* N | Nominal Return Force w/o BA* N | A mm  | F mm  | Y mm  | Z mm  | With BA   |           | CP** w/o BA* mm | Mass Kg |
|-------------------|---------------|---------------------------------|-------------------------------|--------------------------------------|----------------------------|--------------------------------|-------|-------|-------|-------|-----------|-----------|-----------------|---------|
|                   |               |                                 |                               |                                      |                            |                                |       |       |       |       | CP BA* mm | FP BA* mm |                 |         |
| HDN 2.0 x 6       | 152           | 14 400                          | 862 100                       | 111 200                              | 535                        | 870                            | 553   | 339   | 379   | 194   | 176       | 96        | 46              | 23      |
| HDN 2.0 x 8       | 203           | 19 200                          | 913 700                       | 111 200                              | 535                        | 1 040                          | 655   | 390   | 430   | 245   | 176       | 96        | 46              | 25      |
| HDN 2.0 x 10      | 250           | 24 000                          | 1 033 200                     | 111 200                              | 535                        | 1 340                          | 757   | 441   | 481   | 296   | 176       | 96        | 46              | 23      |
| HDN 2.0 x 12      | 300           | 28 600                          | 1 152 700                     | 111 200                              | 535                        | 2 290                          | 859   | 492   | 532   | 347   | 176       | 96        | 46              | 25      |
| HDN 2.0 x 14      | 350           | 32 300                          | 1 272 100                     | 111 200                              | 535                        | 2 290                          | 960   | 543   | 583   | 397   | 176       | 96        | 46              | 27      |
| HDN 2.0 x 16      | 400           | 36 000                          | 1 391 600                     | 111 200                              | 535                        | 2 290                          | 1 062 | 594   | 634   | 448   | 176       | 96        | 46              | 29      |
| HDN 2.0 x 18      | 450           | 39 700                          | 1 511 100                     | 111 200                              | 535                        | 2 290                          | 1 164 | 645   | 685   | 499   | 176       | 96        | 46              | 31      |
| HDN 2.0 x 20      | 500           | 43 300                          | 1 628 300                     | 111 200                              | 535                        | 2 290                          | 1 265 | 695   | 735   | 550   | 176       | 96        | 46              | 33      |
| HDN 2.0 x 24      | 600           | 50 700                          | 1 867 200                     | 111 200                              | 535                        | 2 290                          | 1 469 | 797   | 837   | 652   | 176       | 96        | 46              | 36      |
| HDN 2.0 x 28      | 700           | 58 200                          | 2 106 200                     | 111 200                              | 535                        | 2 290                          | 1 672 | 899   | 939   | 753   | 176       | 96        | 46              | 42      |
| HDN 2.0 x 32      | 800           | 70 700                          | 2 527 900                     | 111 200                              | 535                        | 2 290                          | 1 953 | 1 079 | 1 119 | 854   | 256       | 176       | 46              | 49      |
| HDN 2.0 x 36      | 900           | 77 900                          | 2 762 200                     | 100 000                              | 535                        | 2 290                          | 2 151 | 1 179 | 1 219 | 952   | 256       | 176       | 46              | 53      |
| HDN 2.0 x 40      | 1 000         | 84 400                          | 2 996 500                     | 84 500                               | 535                        | 2 290                          | 2 351 | 1 279 | 1 319 | 1 052 | 256       | 176       | 46              | 56      |
| HDN 2.0 x 48      | 1 200         | 95 400                          | 3 465 000                     | 60 000                               | 535                        | 2 290                          | 2 751 | 1 479 | 1 519 | 1 252 | 256       | 176       | 46              | 64      |
| HDN 2.0 x 56      | 1 400         | 104 200                         | 3 957 000                     | 35 100                               | 535                        | 2 290                          | 3 171 | 1 689 | 1 729 | 1 462 | 975       | 176       | 46              | 73      |

Notes: 1. HDN shock absorbers will function satisfactorily at 5% of their maximum rated energy per cycle. If less than these values, a smaller model should be specified.

2. It is recommended that the customer consult ITT Enidine for safety-related overhead crane applications.

3. The energy data listed is for ideal linear impacts only. If side load conditions exist in the application, contact ITT Enidine for sizing assistance.

4. Rear flange mounting of 300 mm strokes and longer not recommended. Front and rear flange or foot mount configurations are recommended.

5. Maximum cycle rate is 60 cycles/hr. for HDN with BA (Bladder Accumulator) option and 30 cycles/hr. without BA option.

6. For impact velocities over 4.5 m/s, consult factory.

7. \*\* HDN 2.0 x 56 has two charge ports.

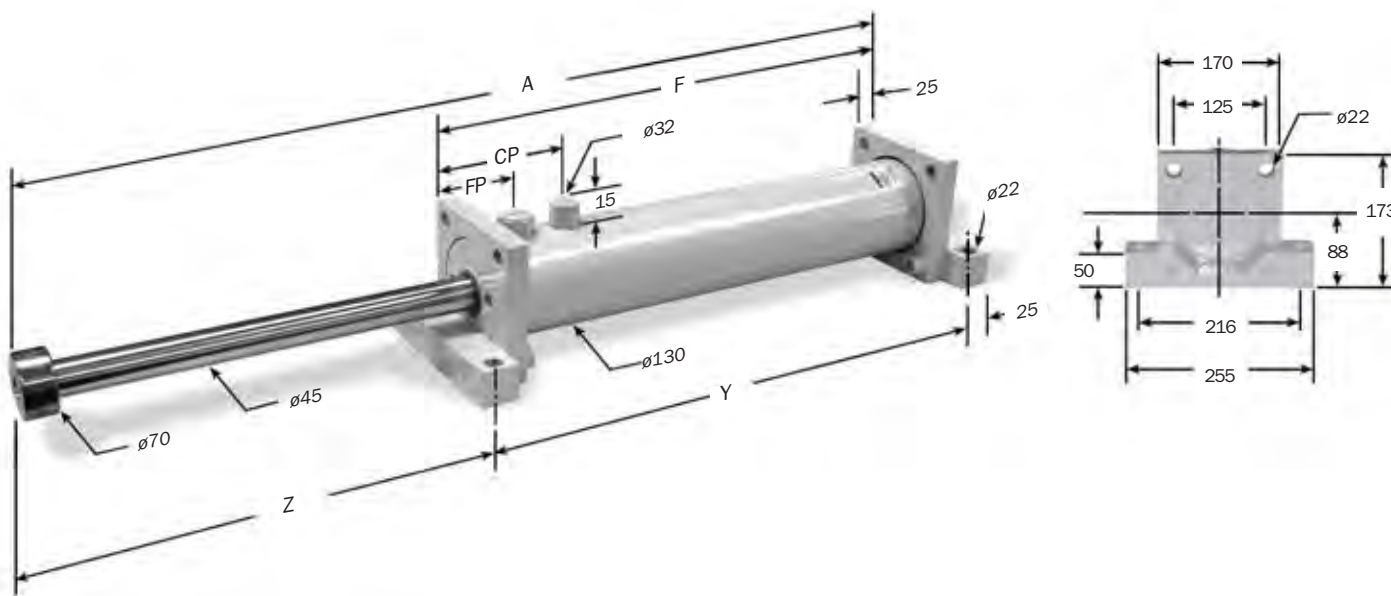
# Heavy Duty Series Shock Absorber

## HDN 3.0 Series

HDN  
HDA

HDN 3.0 x 2 → HDN 3.0 x 60 Series

### Technical Data



Dimensions are in millimeters.

\*\* HDN w/o BA option contains only a single charge/fill port.

\* Denotes Shock Absorber Bladder Accumulator Option.

Note: For TF, FF and FR mounting, delete front foot and dimensions.

| Catalog No./Model | (S) Stroke mm | (E <sub>T</sub> ) Max. Nm/cycle | (E <sub>T</sub> C) Max. Nm/hr | (F <sub>P</sub> ) Max. Initial Shock Force N | Nominal Return Force BA* N | Nominal Return Force w/o BA* N | A (mm) | F (mm) | Y (mm) | Z (mm) | CP BA* mm | FP BA* mm | CP** w/o BA* mm | Mass Kg |
|-------------------|---------------|---------------------------------|-------------------------------|----------------------------------------------|----------------------------|--------------------------------|--------|--------|--------|--------|-----------|-----------|-----------------|---------|
| HDN 3.0 x 2       | 50            | 9 600                           | 578 500                       | 222 400                                      | 670                        | 1 130                          | 336    | 203    | 253    | 108    | 128       | 61        | 46              | 21      |
| HDN 3.0 x 3       | 75            | 14 600                          | 659 000                       | 222 400                                      | 710                        | 1 810                          | 387    | 229    | 279    | 133    | 128       | 61        | 46              | 22      |
| HDN 3.0 x 5       | 125           | 24 200                          | 805 700                       | 222 400                                      | 735                        | 2 895                          | 489    | 280    | 330    | 184    | 128       | 61        | 46              | 25      |
| HDN 3.0 x 8       | 200           | 35 700                          | 1 021 500                     | 222 400                                      | 755                        | 2 895                          | 640    | 355    | 405    | 260    | 128       | 61        | 46              | 29      |
| HDN 3.0 x 10      | 250           | 43 200                          | 1 168 300                     | 222 400                                      | 780                        | 2 895                          | 742    | 406    | 456    | 311    | 128       | 61        | 46              | 32      |
| HDN 3.0 x 12      | 300           | 50 700                          | 1 315 000                     | 222 400                                      | 780                        | 2 895                          | 844    | 457    | 507    | 362    | 128       | 61        | 46              | 35      |
| HDN 3.0 x 14      | 350           | 62 900                          | 1 605 700                     | 222 400                                      | 800                        | 2 895                          | 995    | 558    | 608    | 412    | 178       | 111       | 46              | 43      |
| HDN 3.0 x 16      | 400           | 70 400                          | 1 752 400                     | 222 400                                      | 800                        | 2 895                          | 1 097  | 609    | 659    | 463    | 178       | 111       | 46              | 45      |
| HDN 3.0 x 18      | 450           | 77 900                          | 1 899 200                     | 222 400                                      | 800                        | 2 895                          | 1 199  | 660    | 710    | 514    | 178       | 111       | 46              | 48      |
| HDN 3.0 x 20      | 500           | 85 400                          | 2 046 000                     | 222 400                                      | 800                        | 2 895                          | 1 301  | 711    | 761    | 565    | 178       | 111       | 46              | 51      |
| HDN 3.0 x 24      | 600           | 100 300                         | 2 336 600                     | 222 400                                      | 800                        | 2 895                          | 1 504  | 812    | 862    | 667    | 178       | 111       | 46              | 57      |
| HDN 3.0 x 28      | 700           | 115 300                         | 2 630 100                     | 222 400                                      | 800                        | 2 895                          | 1 707  | 914    | 964    | 768    | 178       | 111       | 46              | 62      |
| HDN 3.0 x 32      | 800           | 130 200                         | 2 920 700                     | 180 200                                      | 800                        | 2 895                          | 1 910  | 1 015  | 1 065  | 870    | 178       | 161       | 46              | 68      |
| HDN 3.0 x 36      | 900           | 147 700                         | 3 349 500                     | 160 100                                      | 800                        | 2 895                          | 2 156  | 1 164  | 1 214  | 967    | 228       | 161       | 46              | 77      |
| HDN 3.0 x 40      | 1 000         | 159 600                         | 3 637 200                     | 140 000                                      | 800                        | 2 895                          | 2 356  | 1 264  | 1 314  | 1 067  | 228       | 161       | 46              | 85      |
| HDN 3.0 x 48      | 1 200         | 179 700                         | 4 212 800                     | 95 600                                       | 825                        | 2 895                          | 2 756  | 1 464  | 1 514  | 1 267  | 228       | 161       | 46              | 94      |
| HDN 3.0 x 56      | 1 400         | 196 700                         | 4 788 300                     | 55 600                                       | 825                        | 2 895                          | 3 156  | 1 664  | 1 714  | 1 467  | 947       | 161       | 46              | 103     |
| HDN 3.0 x 60      | 1 500         | 206 800                         | 5 116 300                     | 53 200                                       | 825                        | 2 895                          | 3 384  | 1 778  | 1 828  | 1 580  | 1 004     | 161       | 46              | 106     |
| HDN 3.0 x 64      | 1 629         | 217 100                         | 5 210 400                     | 53 200                                       | 825                        | 2 895                          | 3 688  | 1 980  | 2 030  | 1 683  | 439/1 527 | 260       | 46              | 110     |
| HDN 3.0 x 72      | 1 830         | 238 000                         | 6 242 000                     | 53 200                                       | 825                        | 2 895                          | 4 089  | 2 180  | 2 230  | 1 884  | 439/1 727 | 260       | 46              | 118     |

Notes: 1. HDN shock absorbers will function satisfactorily at 5% of their maximum rated energy per cycle. If less than these values, a smaller model should be specified.

2. It is recommended that the customer consult ITT Enidine for safety-related overhead crane applications.

3. The energy data listed is for ideal linear impacts only. If side load conditions exist in the application, contact ITT Enidine for sizing assistance.

4. Rear flange mounting of 300 mm strokes and longer not recommended. Front and rear flange or foot mount configurations are recommended.

5. Maximum cycle rate is 60 cycles/hr. for HDN with BA (Bladder Accumulator) option and 30 cycles/hr. without BA option.

6. For impact velocities over 4.5 m/s, consult factory.

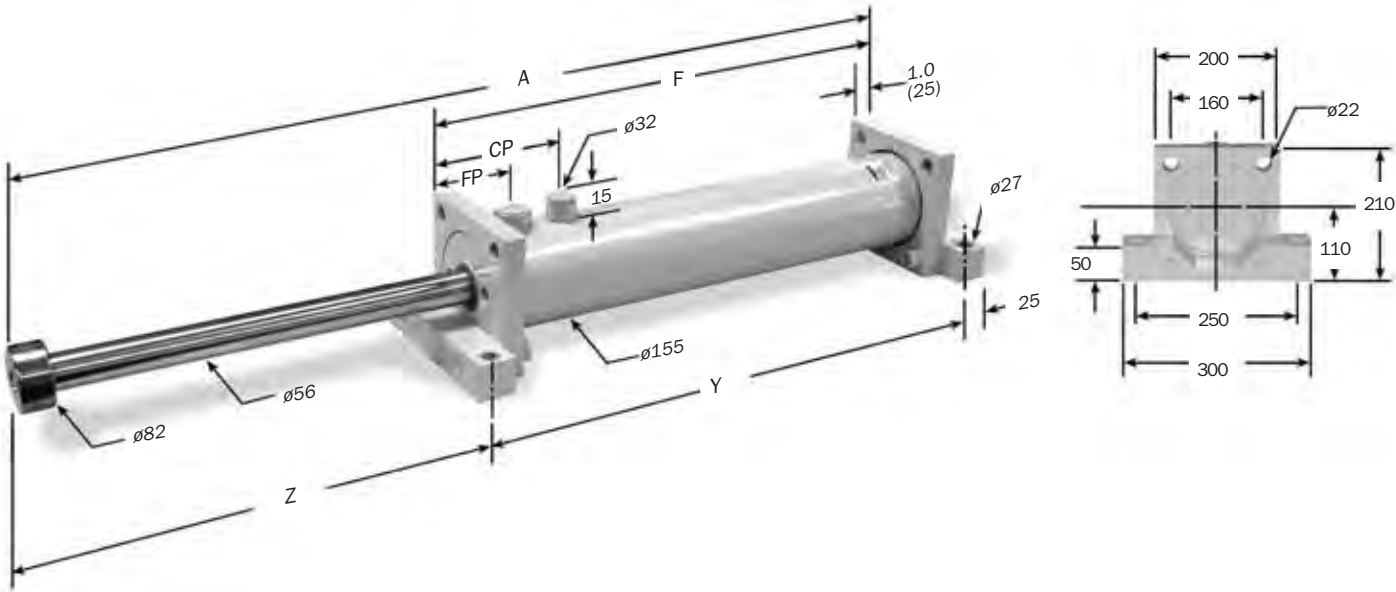
7. \*\* HDN 3.0 x 56 and HDN 3.0 x 60 have 2 charge ports.

# Heavy Duty Series Shock Absorber

## HDN 3.5 Series

HDN 3.5 x 2 → HDN 3.5 x 56 Series

### Technical Data



Dimensions are in millimeters.

\*\* HDN w/o BA option contains only a single charge/fill port.  
 \* Denotes Shock Absorber Bladder Accumulator Option.  
 Note: For TF, FF and FR mounting, delete front foot and dimensions.

| Catalog No./Model | (S) Stroke mm | (E <sub>T</sub> ) Max. Nm/cycle | (E <sub>T</sub> C) Max. Nm/hr | (F <sub>P</sub> ) Max. Shock Force N | Nominal Return Force BA* N | Nominal Return Force w/o BA* N | A mm  | F mm  | Y mm  | Z mm  | With BA   |           | CP** w/o BA* mm | Mass Kg |
|-------------------|---------------|---------------------------------|-------------------------------|--------------------------------------|----------------------------|--------------------------------|-------|-------|-------|-------|-----------|-----------|-----------------|---------|
|                   |               |                                 |                               |                                      |                            |                                |       |       |       |       | CP BA* mm | FP BA* mm |                 |         |
| HDN 3.5 x 2       | 50            | 13 000                          | 781 000                       | 300 250                              | 960                        | 2 020                          | 354   | 244   | 294   | 85    | 134       | 77        | 52              | 33      |
| HDN 3.5 x 4       | 100           | 26 000                          | 993 500                       | 300 250                              | 1 020                      | 2 710                          | 456   | 295   | 345   | 136   | 134       | 77        | 52              | 37      |
| HDN 3.5 x 6       | 150           | 38 800                          | 1 161 900                     | 300 250                              | 1 160                      | 4 480                          | 556   | 345   | 395   | 186   | 134       | 77        | 52              | 41      |
| HDN 3.5 x 8       | 200           | 50 900                          | 1 333 600                     | 300 250                              | 1 180                      | 4 480                          | 658   | 396   | 446   | 237   | 134       | 77        | 52              | 45      |
| HDN 3.5 x 10      | 250           | 60 800                          | 1 505 400                     | 300 250                              | 1 200                      | 4 480                          | 760   | 447   | 497   | 288   | 134       | 77        | 52              | 49      |
| HDN 3.5 x 12      | 300           | 70 800                          | 1 677 200                     | 300 250                              | 1 200                      | 4 480                          | 862   | 498   | 548   | 339   | 134       | 77        | 52              | 53      |
| HDN 3.5 x 16      | 400           | 90 500                          | 2 017 300                     | 300 250                              | 1 225                      | 4 480                          | 1 064 | 599   | 649   | 440   | 134       | 77        | 52              | 60      |
| HDN 3.5 x 20      | 500           | 118 800                         | 2 546 100                     | 300 250                              | 1 225                      | 4 480                          | 1 323 | 756   | 806   | 542   | 189       | 132       | 52              | 74      |
| HDN 3.5 x 24      | 600           | 138 700                         | 2 889 600                     | 300 250                              | 1 250                      | 4 480                          | 1 527 | 858   | 908   | 644   | 189       | 132       | 52              | 81      |
| HDN 3.5 x 28      | 700           | 158 500                         | 3 229 700                     | 300 250                              | 1 250                      | 4 480                          | 1 729 | 959   | 1 009 | 745   | 189       | 132       | 52              | 89      |
| HDN 3.5 x 32      | 800           | 178 400                         | 3 573 200                     | 300 250                              | 1 250                      | 4 480                          | 1 933 | 1 061 | 1 111 | 847   | 189       | 132       | 52              | 97      |
| HDN 3.5 x 36      | 900           | 198 300                         | 3 916 800                     | 260 200                              | 1 250                      | 4 480                          | 2 137 | 1 163 | 1 213 | 949   | 189       | 132       | 52              | 105     |
| HDN 3.5 x 40      | 1 000         | 216 800                         | 4 256 900                     | 215 700                              | 1 250                      | 4 480                          | 2 339 | 1 264 | 1 314 | 1 050 | 189       | 132       | 52              | 112     |
| HDN 3.5 x 48      | 1 200         | 247 200                         | 4 930 500                     | 155 700                              | 1 250                      | 4 480                          | 2 739 | 1 464 | 1 514 | 1 250 | 189       | 132       | 52              | 128     |
| HDN 3.5 x 56      | 1 400         | 273 300                         | 5 604 000                     | 112 500                              | 2 100                      | 4 480                          | 2 739 | 1 464 | 1 514 | 1 250 | 908       | 132       | 52              | 128     |

- Notes: 1. HDN shock absorbers will function satisfactorily at 5% of their maximum rated energy per cycle. If less than these values, a smaller model should be specified.  
 2. It is recommended that the customer consult ITT Enidine for safety-related overhead crane applications.  
 3. The energy data listed is for ideal linear impacts only. If side load conditions exist in the application, contact ITT Enidine for sizing assistance.  
 4. Rear flange mounting of 300 mm strokes and longer not recommended. Front and rear flange or foot mount configurations are recommended.  
 5. Maximum cycle rate is 60 cycles/hr. for HDN with BA (Bladder Accumulator) option and 30 cycles/hr. without BA option.  
 6. For impact velocities over 4.5 m/s, consult factory.  
 7. \*\* HDN 3.5 x 56 has two charge ports.

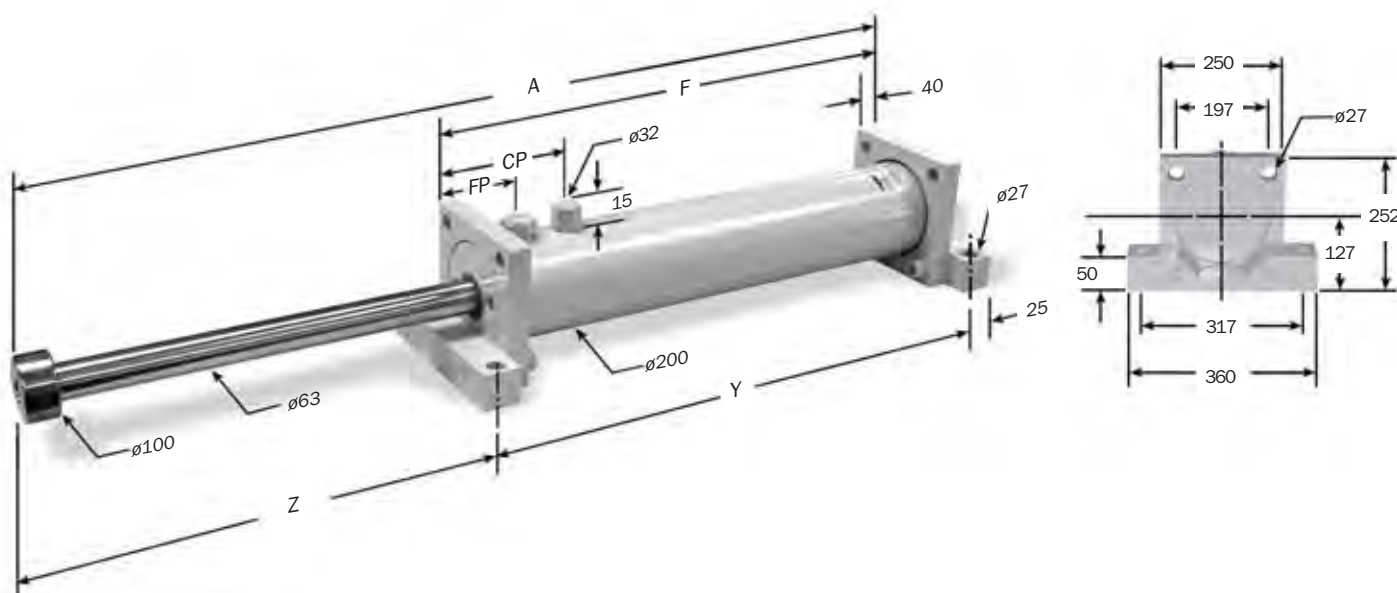


# Heavy Duty Series Shock Absorber

## HDN 4.0 Series

HDN 4.0 x 2 → HDN 4.0 x 48 Series

### Technical Data



Dimensions are in millimeters.

\*\* HDN w/o BA option contains only a single charge/fill port.

\* Denotes Shock Absorber Bladder Accumulator Option.

Note: For TF, FF and FR mounting, delete front foot and dimensions.

| Catalog No./Model | (S) Stroke mm | (E <sub>T</sub> ) Max. Nm/cycle | (E <sub>T</sub> C) Max. Nm/hr | (F <sub>P</sub> ) Max. Shock Force N | Nominal Return Force BA* N | Nominal Return Force w/o BA* N | A mm  | F mm  | Y mm  | Z mm  | With BA   |           | CP** w/o BA* mm | Mass Kg |
|-------------------|---------------|---------------------------------|-------------------------------|--------------------------------------|----------------------------|--------------------------------|-------|-------|-------|-------|-----------|-----------|-----------------|---------|
|                   |               |                                 |                               |                                      |                            |                                |       |       |       |       | CP BA* mm | FP BA* mm |                 |         |
| HDN 4.0 x 2       | 50            | 15 700                          | 943 700                       | 355 900                              | 1 100                      | 1 900                          | 430   | 294   | 344   | 111   | 206       | 108       | 64              | 64      |
| HDN 4.0 x 4       | 100           | 31 200                          | 1 534 300                     | 355 900                              | 1 200                      | 2 160                          | 532   | 345   | 395   | 162   | 206       | 108       | 64              | 70      |
| HDN 4.0 x 6       | 150           | 46 279                          | 1 756 700                     | 355 900                              | 1 200                      | 3 050                          | 632   | 395   | 445   | 212   | 206       | 108       | 64              | 76      |
| HDN 4.0 x 8       | 200           | 62 000                          | 1 987 900                     | 355 900                              | 1 200                      | 4 370                          | 735   | 447   | 497   | 263   | 206       | 108       | 64              | 82      |
| HDN 4.0 x 10      | 250           | 77 100                          | 2 210 300                     | 355 900                              | 1 200                      | 5 465                          | 836   | 497   | 547   | 314   | 206       | 108       | 64              | 87      |
| HDN 4.0 x 12      | 300           | 92 600                          | 1 855 100                     | 355 900                              | 1 225                      | 4 440                          | 1 032 | 642   | 692   | 365   | 300       | 202       | 64              | 108     |
| HDN 4.0 x 16      | 400           | 123 100                         | 3 304 300                     | 355 900                              | 1 225                      | 5 650                          | 1 234 | 743   | 793   | 466   | 300       | 202       | 64              | 120     |
| HDN 4.0 x 20      | 500           | 154 000                         | 3 757 900                     | 355 900                              | 1 245                      | 5 145                          | 1 438 | 845   | 895   | 568   | 300       | 202       | 64              | 131     |
| HDN 4.0 x 24      | 600           | 184 800                         | 4 211 500                     | 355 900                              | 1 245                      | 5 675                          | 1 642 | 947   | 997   | 670   | 300       | 202       | 64              | 144     |
| HDN 4.0 x 28      | 700           | 215 100                         | 4 660 700                     | 355 900                              | 1 245                      | 5 675                          | 1 844 | 1 048 | 1 098 | 771   | 300       | 202       | 64              | 157     |
| HDN 4.0 x 32      | 800           | 240 500                         | 5 114 300                     | 355 900                              | 1 245                      | 5 675                          | 2 048 | 1 150 | 1 200 | 873   | 300       | 202       | 64              | 170     |
| HDN 4.0 x 36      | 900           | 265 900                         | 5 567 900                     | 355 900                              | 1 245                      | 5 675                          | 2 252 | 1 252 | 1 302 | 975   | 300       | 202       | 64              | 183     |
| HDN 4.0 x 40      | 1 000         | 289 900                         | 6 017 100                     | 355 900                              | 1 245                      | 5 675                          | 2 454 | 1 353 | 1 403 | 1 076 | 300       | 202       | 64              | 195     |
| HDN 4.0 x 48      | 1 200         | 329 300                         | 6 919 900                     | 200 000                              | 1 245                      | 5 675                          | 2 854 | 1 556 | 1 606 | 1 273 | 300       | 202       | 64              | 220     |

Notes: 1. HDN shock absorbers will function satisfactorily at 5% of their maximum rated energy per cycle. If less than these values, a smaller model should be specified.

2. It is recommended that the customer consult ITT Enidine for safety-related overhead crane applications.

3. The energy data listed is for ideal linear impacts only. If side load conditions exist in the application, contact ITT Enidine for sizing assistance.

4. Rear flange mounting of 300 mm strokes and longer not recommended. Front and rear flange or foot mount configurations are recommended.

5. Maximum cycle rate is 60 cycles/hr. for HDN with BA (Bladder Accumulator) option and 30 cycles/hr. without BA option.

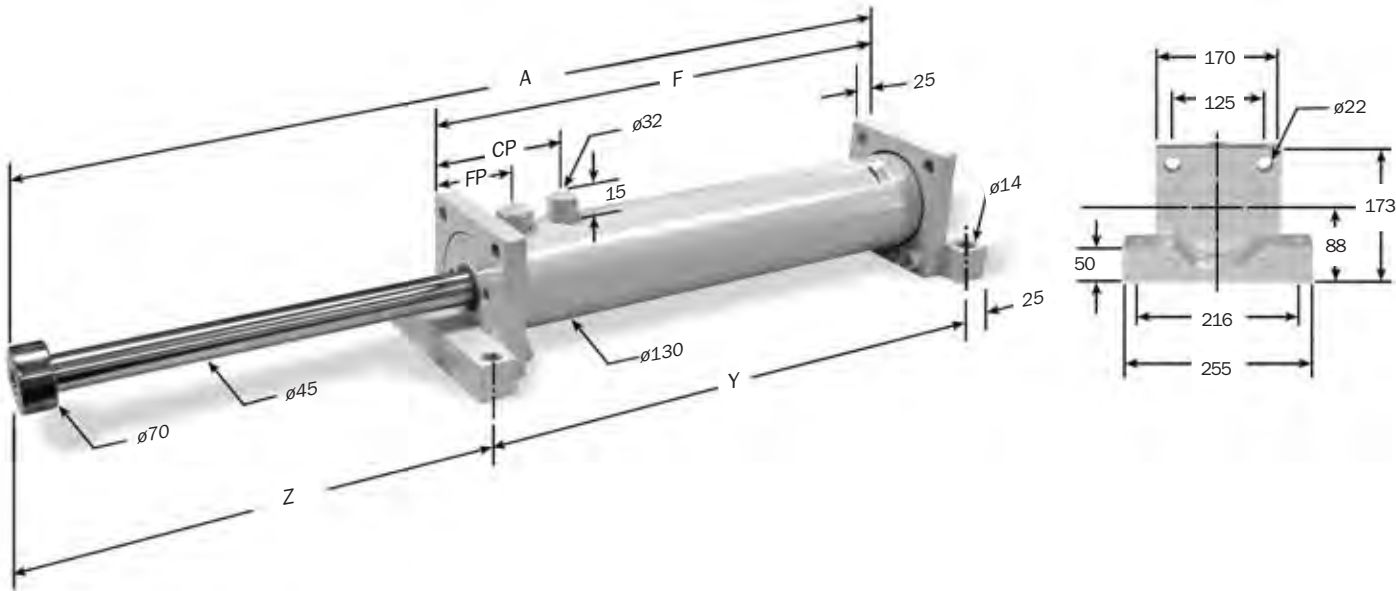
6. For impact velocities over 4.5 m/s, consult factory.

# Heavy Duty Adjustable Series Shock Absorber

## HDA 3.0 Series

HDA 3.0 x 2 → HDA 3.0 x 12 Series

### Technical Data



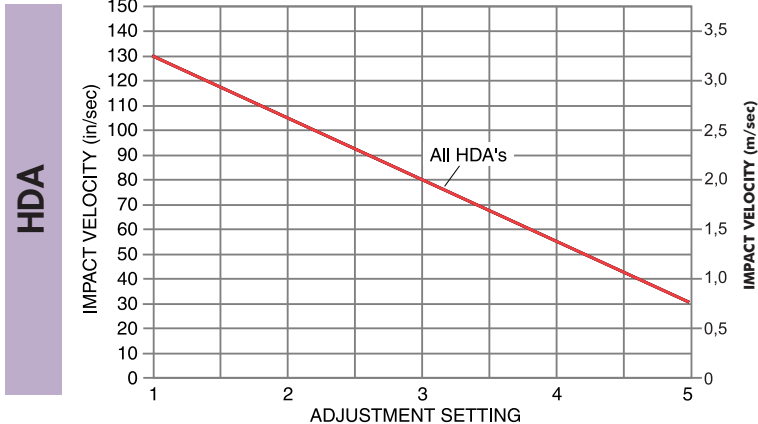
Dimensions are in millimeters. Note: For TF, FF and FR mounting, delete front foot and dimensions.

| Catalog No./ Model | (S) Stroke mm | (E <sub>T</sub> ) Max. Nm/cycle | (E <sub>T</sub> C) Max. Nm/hr | (F <sub>P</sub> ) Max. End Shock Force N | Nominal Return Force BA* N | A mm | F mm | Y mm | Z mm | With BA |        | Mass Kg |
|--------------------|---------------|---------------------------------|-------------------------------|------------------------------------------|----------------------------|------|------|------|------|---------|--------|---------|
|                    |               |                                 |                               |                                          |                            |      |      |      |      | CP* mm  | FP* mm |         |
| HDA 3.0 x 2        | 50            | 4 500                           | 271 200                       | 222 400                                  | 660                        | 336  | 213  | 263  | 98   | 112     | 61     | 21      |
| HDA 3.0 x 3        | 75            | 6 800                           | 406 700                       | 222 400                                  | 710                        | 387  | 239  | 289  | 123  | 112     | 61     | 22      |
| HDA 3.0 x 5        | 125           | 11 300                          | 677 900                       | 222 400                                  | 730                        | 489  | 290  | 340  | 174  | 112     | 61     | 25      |
| HDA 3.0 x 8        | 200           | 18 100                          | 1 050 300                     | 222 400                                  | 765                        | 640  | 365  | 415  | 250  | 112     | 61     | 29      |
| HDA 3.0 x 10       | 250           | 22 600                          | 1 197 100                     | 222 400                                  | 775                        | 742  | 416  | 466  | 301  | 112     | 61     | 32      |
| HDA 3.0 x 12       | 300           | 27 200                          | 1 343 800                     | 222 400                                  | 775                        | 844  | 467  | 517  | 352  | 112     | 61     | 35      |

- Notes: 1. HDA shock absorbers will function satisfactorily at 5% of their maximum rated energy per cycle. If less than these values, a smaller model should be specified.  
2. It is recommended that the customer consult ITT Enidine for safety-related overhead crane applications.  
3. The energy data listed is for ideal linear impacts only. If side load conditions exist in the application, contact ITT Enidine for sizing assistance.  
4. Rear flange mounting of 300 mm strokes and longer not recommended. Front and rear flange or foot mount configurations are recommended.  
5. Maximum cycle rate is 60 cycles/hr.  
6. HDA models which have an impact velocity below .8 m/sec., please contact ITT Enidine for assistance.  
7. Maximum allowable applied propelling force: 111 200 N

### Adjustment Techniques

#### Useable Adjustment Setting Range



After properly sizing an HDA shock absorber, the useable range of adjustment settings can be determined:

1. Locate the intersection point of the application's impact velocity and the HDA model graph line.
2. The intersection is the maximum adjustment setting to be used. Adjustments exceeding this setting could overload the shock absorber.
3. The useable adjustment setting range is from setting 1 to the MAXIMUM adjustment setting as determined in step 2.

#### EXAMPLE: HDA Series

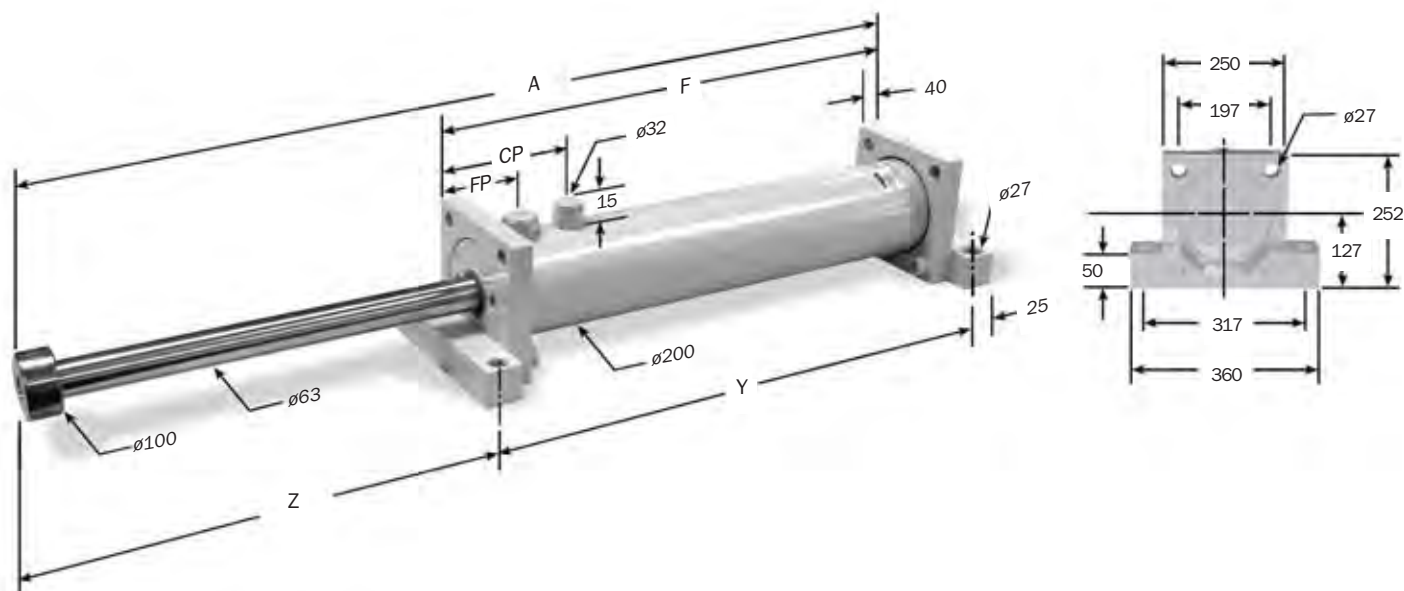
1. Impact Velocity: 2 m/s
2. Intersection Point: Adjustment Setting 3
3. Useable Adjustment Setting Range: 1 to 3

# Heavy Duty Adjustable Series Shock Absorber

## HDA 4.0 Series

HDA 4.0 x 2 → HDA 4.0 x 10 Series

### Technical Data



Dimensions are in millimeters.

Note: For TF, FF and FR mounting, delete front foot and dimensions.

| Catalog No./Model | (S) Stroke mm | (E <sub>T</sub> ) Max. Nm/cycle | (E <sub>T</sub> C) Max. Nm/hr | (F <sub>P</sub> ) Max. End Shock Force N | Nominal Return Force BA* N | A mm | F mm | Y mm | Z mm | With BA |        | Mass Kg |
|-------------------|---------------|---------------------------------|-------------------------------|------------------------------------------|----------------------------|------|------|------|------|---------|--------|---------|
|                   |               |                                 |                               |                                          |                            |      |      |      |      | CP* mm  | FP* mm |         |
| HDA 4.0 x 2       | 50            | 13 600                          | 813 500                       | 355 900                                  | 1 125                      | 430  | 304  | 354  | 101  | 180     | 108    | 64      |
| HDA 4.0 x 4       | 100           | 27 100                          | 1 578 800                     | 355 900                                  | 1 125                      | 532  | 355  | 405  | 152  | 180     | 108    | 70      |
| HDA 4.0 x 6       | 150           | 40 700                          | 1 801 100                     | 355 900                                  | 1 125                      | 632  | 405  | 455  | 202  | 180     | 108    | 76      |
| HDA 4.0 x 8       | 200           | 54 200                          | 2 032 400                     | 355 900                                  | 1 125                      | 735  | 457  | 507  | 253  | 180     | 108    | 82      |
| HDA 4.0 x 10      | 250           | 67 800                          | 2 254 700                     | 355 900                                  | 1 125                      | 836  | 507  | 557  | 304  | 180     | 108    | 87      |

Notes: 1. HDA shock absorbers will function satisfactorily at 5% of their maximum rated energy per cycle. If less than these values, a smaller model should be specified.

2. It is recommended that the customer consult ITT Enidine for safety-related overhead crane applications.

3. The energy data listed is for ideal linear impacts only. If side load conditions exist in the application, contact ITT Enidine for sizing assistance.

4. Rear flange mounting of 300 mm strokes and longer not recommended. Front and rear flange or foot mount configurations are recommended.

5. Maximum cycle rate is 60 cycles/hr.

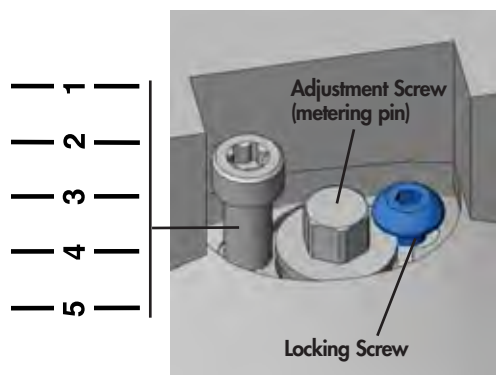
6. HDA models which have an impact velocity below .8 m/sec., please contact Enidine for assistance.

7. Maximum allowable applied propelling force: 177 900 N

### Damping Force

Position 1 provides minimum damping force.

Position 5 provides maximum damping force.



### Adjustment Technique

1. Loosen button head lock screw.
2. Set adjustment screw to desired setting.
3. Tighten button head lock screw on shoulder of adjustment screw.



# Heavy Duty Series Shock Absorber

## Mounting and Accessories for HDN, HD, HDA Series

### Mounting and Accessories

Typical mounting methods are shown below. Special mounting requirements can be accommodated upon request.



TM: Rear Flange Front Foot Mount



FM: Front and Rear Foot Mount  
Also shown is optional safety cable, typically used in overhead applications.



TF: Front and Rear Flanges



FF: Front Flange



CM: Clevis Mount

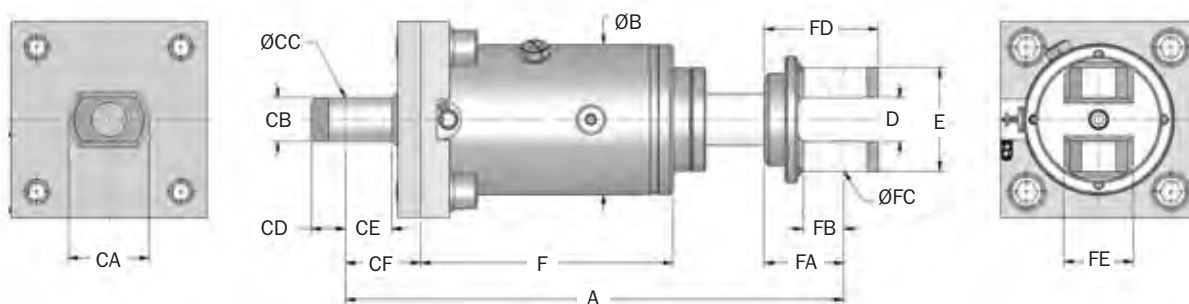


FR: Rear Flange

Note: Rear flange mounting not recommended for stroke lengths above 12 inches. (300 mm)

HD(A) 3.0 x 2 → HD(A) 4.0 x 10 Series

### Clevis Mounts (CM)



Note: Piston clevis dimensions are typical both ends on HD(A) 4.0 models.

Dimensions are in millimeters.

| Catalog No./<br>Model | A<br>mm | B<br>mm | D<br>mm | E<br>mm | HD/HDN<br>F<br>mm | HDA<br>F<br>mm | Cylinder Clevis Dimensions |          |          |          |          |          | Piston Clevis Dimensions |          |          |          |          |
|-----------------------|---------|---------|---------|---------|-------------------|----------------|----------------------------|----------|----------|----------|----------|----------|--------------------------|----------|----------|----------|----------|
|                       |         |         |         |         |                   |                | CA<br>mm                   | CB<br>mm | CC<br>mm | CD<br>mm | CE<br>mm | CF<br>mm | FA<br>mm                 | FB<br>mm | FC<br>mm | FD<br>mm | FE<br>mm |
| HD(A) 3.0 x 2         | 432     | 130     | 38      | 90      | 202               | 235            | 60                         | 38       | 25       | 30       | 37       | 65       | 69                       | 32       | 25       | 99       | 50       |
| HD(A) 3.0 x 3         | 483     | 130     | 38      | 90      | 229               | 261            | 60                         | 38       | 25       | 30       | 37       | 65       | 69                       | 32       | 25       | 99       | 50       |
| HD(A) 3.0 x 5         | 585     | 130     | 38      | 90      | 280               | 312            | 60                         | 38       | 25       | 30       | 37       | 65       | 69                       | 32       | 25       | 99       | 50       |
| HD(A) 3.0 x 8         | 736     | 130     | 38      | 90      | 350               | 387            | 60                         | 38       | 25       | 30       | 37       | 65       | 69                       | 32       | 25       | 99       | 50       |
| HD(A) 3.0 x 10        | 838     | 130     | 38      | 90      | 406               | 438            | 60                         | 38       | 25       | 30       | 37       | 65       | 69                       | 32       | 25       | 99       | 50       |
| HD(A) 3.0 x 12        | 940     | 130     | 38      | 90      | 457               | 489            | 60                         | 38       | 25       | 30       | 37       | 65       | 69                       | 32       | 25       | 99       | 50       |
| HD(A) 4.0 x 2         | 570     | 200     | 65      | 140     | 294               | 304            | —                          | —        | —        | —        | —        | 90       | 100                      | 60       | 50       | 150      | 100      |
| HD(A) 4.0 x 4         | 672     | 200     | 65      | 140     | 345               | 355            | —                          | —        | —        | —        | —        | 90       | 100                      | 60       | 50       | 150      | 100      |
| HD(A) 4.0 x 6         | 772     | 200     | 65      | 140     | 395               | 405            | —                          | —        | —        | —        | —        | 90       | 100                      | 60       | 50       | 150      | 100      |
| HD(A) 4.0 x 8         | 875     | 200     | 65      | 140     | 477               | 457            | —                          | —        | —        | —        | —        | 90       | 100                      | 60       | 50       | 150      | 100      |
| HD(A) 4.0 x 10        | 976     | 200     | 65      | 140     | 497               | 507            | —                          | —        | —        | —        | —        | 90       | 100                      | 60       | 50       | 150      | 100      |

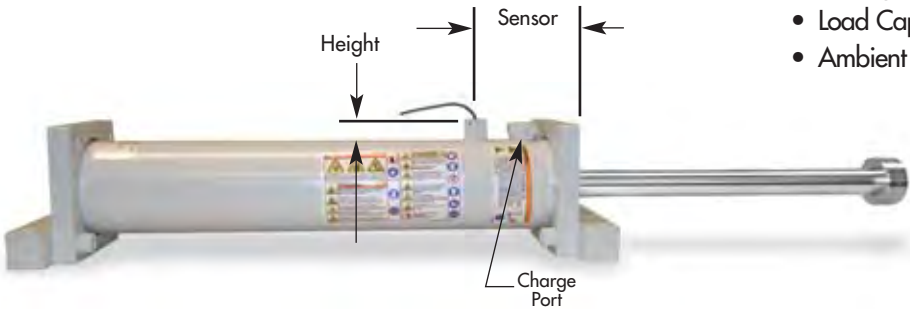
# Heavy Duty Series Shock Absorber

## Mounting and Accessories for HDN, HD, HDA Series

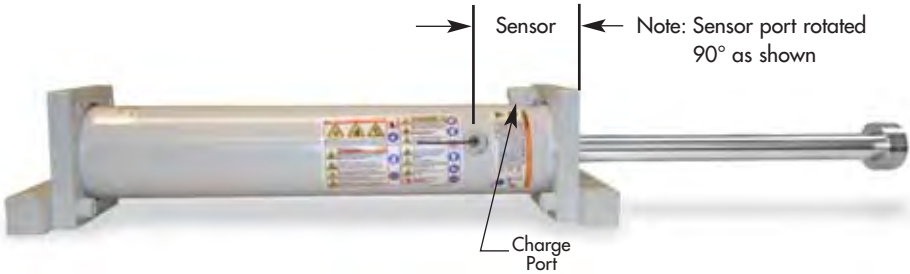
### Mounting and Accessories

#### Optional Piston Rod Return Sensor

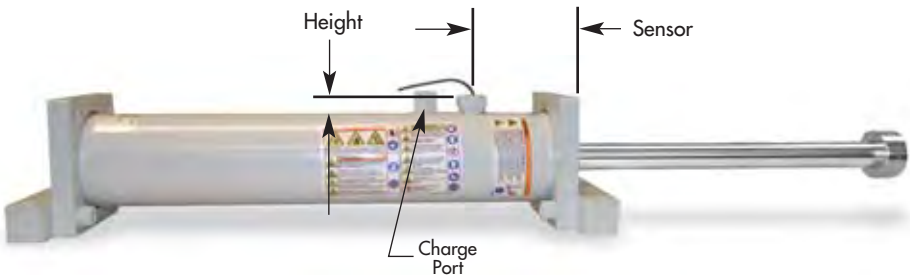
- Magnetic proximity sensor indicates complete piston rod return with 3 m long cable.
- If complete piston rod does not return the circuit remains open. This can be used to trigger a system shut-off.
- Contact ITT Enidine for other available sensor types.
- Sensor port in line with charge port on models HDN 1.5, 2.0 and 4.0. Location offset 90° for models HDN 3.0 and 3.5.



HDN 1.5, 2.0 and 4.0

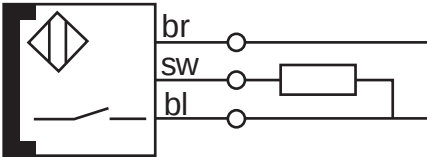


HDN 3.0 and 3.5



HDN 1.5, 2.0, 3.0, 3.5 and 4.0 BA

#### Sensor Specifications



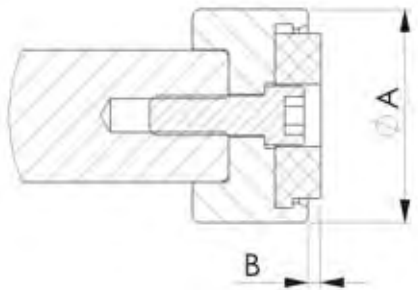
- Voltage 10 - 30V
- Load Current ≤ 200 mA
- Leakage Current ≤ 80 mA
- Load Capacitance ≤ 1.0 mF
- Ambient Temperature: -35° to 71°C

| Model           | Sensor mm | Height mm |
|-----------------|-----------|-----------|
| HDN 1.5         | 86        | 20        |
| HDN 2.0 x 6-28  | 96        | 16        |
| HDN 2.0 x 32-56 | 176       |           |
| HDN 4.0 x 2-10  | 108       | 9         |
| HDN 4.0 x 12-48 | 202       |           |

| Model           | Sensor mm | Height mm |
|-----------------|-----------|-----------|
| HDN 3.0 x 2-12  | 61        | 15        |
| HDN 3.0 x 14-32 | 111       |           |
| HDN 3.0 x 36-60 | 161       |           |
| HDN 3.5 x 2-16  | 77,4      | 9         |
| HDN 3.5 x 20-56 | 132,4     |           |

| Model           | Sensor mm | Height mm |
|-----------------|-----------|-----------|
| HDN 1.5         | 86        | 20        |
| HDN 2.0 x 6-28  | 96        | 16        |
| HDN 2.0 x 32-56 | 176       |           |
| HDN 3.0 x 2-12  | 61        | 15        |
| HDN 3.0 x 14-32 | 111       |           |
| HDN 3.0 x 36-60 | 161       |           |
| HDN 3.5 x 2-16  | 77        | 9         |
| HDN 3.5 x 20-56 | 132       |           |
| HDN 4.0 x 2-10  | 108       |           |
| HDN 4.0 x 12-48 | 202       |           |

#### Urethane Cap



| Model   | Dia. A mm | B mm |
|---------|-----------|------|
| HDN 1.5 | 60        | 4    |
| HDN 2.0 | 65        | 4    |
| HDN 3.0 | 70        | 4    |

## Ordering Example

4 - HDN 2.0 x 24 - TM - C - APPLICATION DATA

1 2 3 4 5

### Ordering Code Example for Heavy Duty Shock Absorbers

|                                                        |                                   |                                                                                                                                                                                                                                                                                                |
|--------------------------------------------------------|-----------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 - Quantity                                           | 4 - Mounting Method               | Application Data<br>(Required for HDN/HD Models)<br><br>See Worksheet page 20<br><br>Vertical or horizontal motion<br><br>Weight<br><br>Impact velocity<br><br>Propelling force (if any)<br><br>Cycles/Hr<br><br>Other (temperature or other environmental conditions, safety standards, etc.) |
| 2 - Model Selection                                    | TM (Rear flange front foot mount) |                                                                                                                                                                                                                                                                                                |
| HDN (Non-Adjustable)                                   | FM (Front and rear foot mount)    |                                                                                                                                                                                                                                                                                                |
| HD (Non-Adjustable)                                    | TF (Front and rear flanges)       |                                                                                                                                                                                                                                                                                                |
| HDA (Adjustable)                                       | FF (Front flange)                 |                                                                                                                                                                                                                                                                                                |
|                                                        | FR (Rear flange)                  |                                                                                                                                                                                                                                                                                                |
| 3 - Model Size                                         | CM (Metric devis mount)           |                                                                                                                                                                                                                                                                                                |
| Select Size from Engineering Data Chart                | 5 - Options                       |                                                                                                                                                                                                                                                                                                |
| HDN - 1.5, 2.0, 3.0, 3.5, 4.0 Bore Sizes (pages. 8-12) | C (Sensor cable)                  |                                                                                                                                                                                                                                                                                                |
| HDA - 3.0, 4.0 Bore Sizes (pages. 13-14)               | P (Sensor plug) - See Page 18     |                                                                                                                                                                                                                                                                                                |
| HD - 5.0, 6.0 Bore Sizes (pages. 16-17)                | SC (Safety cable)                 |                                                                                                                                                                                                                                                                                                |
|                                                        | BA (Bladder Accumulator)          |                                                                                                                                                                                                                                                                                                |
|                                                        | UC (Urethane Cap)                 |                                                                                                                                                                                                                                                                                                |

## Notes

This image shows a full page of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page, providing a template for handwriting practice. There are no margins, text, or other markings on the paper.